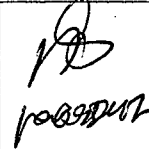
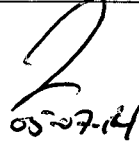
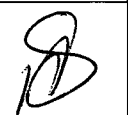


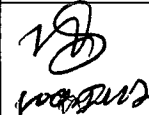
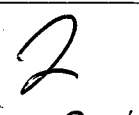


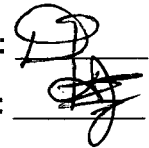
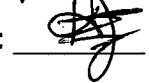
DART AEROSPACE LTD		Work Order:	28778
Description: Heli-Utility-Basket, Lightweight		Part Number:	D350-721-041
Drawing:	<i>4/05-17</i>	Qty:	1
Ref: IIN-D350-721 Rev. A page 7,8; D3325 Rev. A page 1		Page 1 of 2	

Step	Location	Procedure	By	Date	Qty																																																																																																								
1	DC	Issue Travelers for: D350-721-041 Utility Basket Assy, LH/RH D3324-041 Basket Base Assembly D3325-041 Basket Lid Assembly - custom Drawing not required <i>Batch B23778/22211 B22211</i> <i>Travelers N/A</i>	<i>u</i>	05/07/13	1																																																																																																								
2	DC	Photocopy bluefile and create labels per PPP D350-721-041 CHG001	<i>DA</i>	05.07.14	1																																																																																																								
3	WS	Go to Travelers D3324-041 & D3325-041 ✓ <i>N/A</i>	<i>u</i>	05/07/14	1																																																																																																								
4	GA	Pick: Assembly Kit <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>2</td><td>D2022-101</td><td>Spacer</td><td>M21505</td></tr><tr><td>1</td><td>D2332-041</td><td>Prop Assembly</td><td>B21221</td></tr><tr><td>1</td><td>D2530</td><td>Handle Assembly</td><td>B21970</td></tr><tr><td>2</td><td>D2535</td><td>Spring</td><td>B20827</td></tr><tr><td>2</td><td>D2537</td><td>Bushing</td><td>B21548</td></tr><tr><td>1</td><td>D2720-1</td><td>Label</td><td></td></tr><tr><td>2</td><td>D2931</td><td>Bumper</td><td>B21139</td></tr><tr><td>1</td><td>D3320-041</td><td>Webbing</td><td>M17150</td></tr><tr><td>1</td><td>D3351-1</td><td>Label</td><td>B2302-7</td></tr><tr><td>2</td><td>AN3-16A</td><td>Bolt</td><td>M17073</td></tr><tr><td>2</td><td>AN4-7A</td><td>Bolt</td><td>M16199</td></tr><tr><td>1</td><td>AN4-20A</td><td>Bolt</td><td>M12032</td></tr><tr><td>1</td><td>AN4-22A</td><td>Bolt</td><td>M15387</td></tr><tr><td>4</td><td>AN5-17A</td><td>Bolt</td><td>M16273</td></tr><tr><td>2</td><td>AN960JD416</td><td>Washer</td><td>M16941</td></tr><tr><td>2</td><td>AN960JD416L</td><td>Washer</td><td>M3154</td></tr><tr><td>4</td><td>AN960JD516</td><td>Washer</td><td>M16527</td></tr><tr><td>2</td><td>AN960JD8</td><td>Washer</td><td>M10158</td></tr><tr><td>32</td><td>AN960JD9</td><td>Washer</td><td>M16499</td></tr><tr><td>4</td><td>AN970-4</td><td>Washer</td><td>M16895</td></tr><tr><td>32</td><td>MS20600AD4W23</td><td>Rivet</td><td>M4747</td></tr><tr><td>2</td><td>MS20600AD4W32</td><td>Rivet</td><td>M11660</td></tr><tr><td>2</td><td>MS21042L3</td><td>Nut (or -3)</td><td>M15924</td></tr><tr><td>4</td><td>MS21042L4</td><td>Nut (or -4)</td><td>M15924</td></tr><tr><td>4</td><td>MS21042L5</td><td>Nut (or -5)</td><td>M16941</td></tr></tbody></table>	Qty	Part Number	Description	Batch	2	D2022-101	Spacer	M21505	1	D2332-041	Prop Assembly	B21221	1	D2530	Handle Assembly	B21970	2	D2535	Spring	B20827	2	D2537	Bushing	B21548	1	D2720-1	Label		2	D2931	Bumper	B21139	1	D3320-041	Webbing	M17150	1	D3351-1	Label	B2302-7	2	AN3-16A	Bolt	M17073	2	AN4-7A	Bolt	M16199	1	AN4-20A	Bolt	M12032	1	AN4-22A	Bolt	M15387	4	AN5-17A	Bolt	M16273	2	AN960JD416	Washer	M16941	2	AN960JD416L	Washer	M3154	4	AN960JD516	Washer	M16527	2	AN960JD8	Washer	M10158	32	AN960JD9	Washer	M16499	4	AN970-4	Washer	M16895	32	MS20600AD4W23	Rivet	M4747	2	MS20600AD4W32	Rivet	M11660	2	MS21042L3	Nut (or -3)	M15924	4	MS21042L4	Nut (or -4)	M15924	4	MS21042L5	Nut (or -5)	M16941	<i>SAD</i>	05/07/13	1
Qty	Part Number	Description	Batch																																																																																																										
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RELEASED
05-03-02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
05-07-14	4	02729-1 Label etc is in PPP instructions, permanent change	LE	05-07-15	N/A	 perman	 05-07-14

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-07-14	6	03320-041 webbing had a little cut.	 perman	touch-up with crazy glue to stop fraying of material, then burn off existing fray with a lighter	 05-07-14	 05-07-14	 perman	 05-07-14

Part No: D350-721-041 PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: 
 QA: N/C Closed:  Date: 05/07/14

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	23778
Description: Heli-Utility-Basket, Lightweight	Part Number:	D350-721-041
Drawing:	Qty:	
Ref: IIN-D350-721 Rev. A page 7,8; D3325 Rev. A page 1		Page 2 of 2

Step	Location	Procedure	By	Date	Qty												
6	GA	Assemble as per Dwg IIN-D350-721 Attach Travelers: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>D3324-041</td><td>Basket Base Assy</td><td>B23778</td></tr><tr><td>1</td><td>D3325-041</td><td>Basket Lid Assy</td><td>B23778</td></tr></table>	Qty	Part Number	Description	Batch	1	D3324-041	Basket Base Assy	B23778	1	D3325-041	Basket Lid Assy	B23778	SB	06/07/13	1
Qty	Part Number	Description	Batch														
1	D3324-041	Basket Base Assy	B23778														
1	D3325-041	Basket Lid Assy	B23778														
7	QC5	Inspect for foreign objects as per QSI 024 & Assembly work to Step 6	2	05-07-14	1												
8	QC4	Inspect Kit 100% for completeness on the W/O	SB	05/07/14	1												
9	PK	Identify and pack for shipping as per PPP D350-721-041	SB	05/07/14	1												
10	AC	Cost / part: <u>1304.76</u> <u>1509.69</u>	AR	05/07/14	1												
11	DC	Close Work Order and Ensure Travelers Attached Inspect Level 21 Travelers: D350-721-041 D3324-041 D3325-041	JA	05/07/15	1												

Rev	Date	Change	Revised By	Approved
A	04.11.10	New issue	KJ/JLM	
B	05.02.09	Now made in-house	KJ/JLM	
C	05.03.02	Added D3338-1 & D3350-041 to Step 5	KJ/JLM	

Relo... 96

RELEASED
05/03/07

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	
05-07-12	4	32 - ms20600AD4W3 - rivet 2 - ms20600AD4W2 - rivet Permanent change	PH PH	05.07.12 05.07.12	N/A	PH 05-07-12 05-07-12	2 05-07-12	

NCR: 23778		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-07-12	6	D3320-041 web was cut in two places during removal of old lid. cuts found after installing on new lid.	PH	1-Scrap webbing. And replace with a new webbing B# 23538 2-Fill holes with sikaflex to catch any foreign objects inside the lid - B# 416436 exp 09/14/05	,	2 05-07-12	PH 05-07-12	2 05-07-12
		SAD		3-re-rivet D3320-041 web onto lid using ms20600AD4W3 m-4743		2 05-07-14	PH	2 05-07-14
05-07-14	6	rep PAI due to big scratch	PH	replace - D3350-041 B23455B SAD - 02530 B22116		↓ 05/07/14	PH	↓

Part No: D3350-701-041 PAR #: 13335 Fault Category: PH/FAB ASS. med-large NCR: Yes No DQA: PH Date: 05-07-14
 NOTE: Date & initial all entries QA: N/C Closed: PH Date: 05.07.15

DART AEROSPACE LTD		Work Order:	23778
Description: D350-721-041		Part Number:	1
Dwg:		Qty:	1
Page 1 of 1			

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	ml	05-07-08	1
2	GA	Pick D350-721-041 B#22211	ml	05-07-08	1
3	GA	Remove D3325-041 Basket lid from Basket assembly	ml	05-07-08	1
4	GA	Remove D3320-041 webbing from lid and identify webbing as D3320-041 B#41710	ml	05-07-08	1
5a	GA	Cut up frame lid frame and discard	ml	05-07-08	1
6	GA	Remove all hardware from Basket Base. Send any powder coated parts that need touchup to FP cell.	ml	05-07-08	1
7	FP	Touchup parts as per RS10004	FC	05-07-12	1
8	QC3	Inspect powder coat	2	05-07-12	1
9	GA	Go to assembly on attached IPP	2	05-07-12	1
5b	GA	Send traveller D3325-041 webbing	ml	05-07-08	1

Rev	Date	Change	Revised By	Approved
1		New issue		

DART AEROSPACE LTD		Work Order:	23778
Description: Basket Lid Assembly		Part Number:	D3325-041
Dwg: D3325 Rev. <i>AB 1/15/05</i>		Qty:	
Page 1 of 1			

Step	Location	Procedure	By	Date	Qty																				
1	DC	Issue Traveler Dwg not required	HA	05/07/08	1																				
2	WS	Cut tubes as per Dwg D3325 Material: 4130 Cond. N Square tube per MIL-T-6736, 1/2" x 0.035" wall (M4130N-TS0.500W.035) <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>2</td><td>D3325-1</td><td>End Tube</td><td>M17679</td></tr><tr><td>3</td><td>D3325-3</td><td>Interior Tube</td><td>M17679</td></tr><tr><td>2</td><td>D3325-5</td><td>Full Length Tube</td><td>M17679</td></tr></table> Identify parts appropriately	Qty	Part Number	Description	Batch	2	D3325-1	End Tube	M17679	3	D3325-3	Interior Tube	M17679	2	D3325-5	Full Length Tube	M17679	HA	05/07/11	1				
Qty	Part Number	Description	Batch																						
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3	D3325-3	Interior Tube	M17679																						
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3	WS	Pick: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>2</td><td>D3328-1</td><td>Hinge Plate</td><td>B23361</td></tr><tr><td>2</td><td>D3349-1</td><td>Spacer Bushing</td><td>B23025</td></tr><tr><td>1</td><td>D3352-1</td><td>Label Plate</td><td>B23028</td></tr><tr><td>2</td><td>D3367-1</td><td>Mounting Bracket</td><td>B23660</td></tr></table>	Qty	Part Number	Description	Batch	2	D3328-1	Hinge Plate	B23361	2	D3349-1	Spacer Bushing	B23025	1	D3352-1	Label Plate	B23028	2	D3367-1	Mounting Bracket	B23660	HA	05/07/11	1
Qty	Part Number	Description	Batch																						
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2	D3367-1	Mounting Bracket	B23660																						
4	WS	Remove all markings from material	HA	05/07/11	1																				
5	WS	Drill and Weld as per Dwg D3325 & QSI 004 Pick: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>A/R</td><td>N/A</td><td>Steel Rod</td><td>M9430</td></tr></table>	Qty	Part Number	Description	Batch	A/R	N/A	Steel Rod	M9430	HA	05/07/11	1												
Qty	Part Number	Description	Batch																						
A/R	N/A	Steel Rod	M9430																						
6	WS	Deburr as required	HA	05/07/11	1																				
7	QC9/6	Inspect welding and dimensions	2	05/07/11	1																				
8	WS	Take traveler to KP	CD	05/07/14	1																				
9	FP	Powder Coat Gloss White (Ref: 4.3.5.2) as per QSI 005 4.3	HA																						
10	QC3	Inspect Powder Coat	HA	05/07/14	1																				
11	FP	To GA for assembly	HA	05/07/14	1																				

Rev	Date	Change	Revised By	Approved
A	05.02.09	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
[Signature]
05/02/14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____